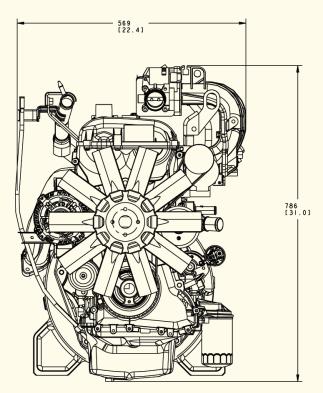
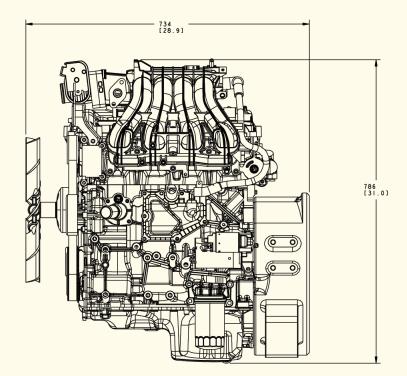
Installation Drawings

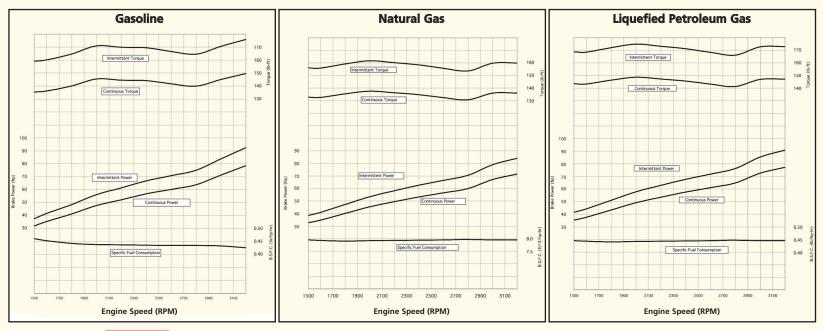
Front End View



Left Side View



Power Curves (corrected per SAE J1995)





Powertrain Assemblies & Components Provided By Ford Component Sales For additional information Contact:

ENGINE DISTRIBUTORS INC. 400 University Ct • Blackwood NJ 08012 856/228-7298 • Fax:856/228-5531 www.edi-dist.com

DSG-423 EFI

2.3-Litre 4-Cylinder



Options

Engine Cooling Fans • 15" (381mm) diameter suction • 15" (381mm) diameter pusher Flvwheels • 10" (254mm) SAE over-center clutch • flat face flywheel Flywheel Housings • SAE #4 **Exhaust Manifold** • rear dump down **Power Steering Pump** Wiring Harnesses **Discrete Speed Switch** Variable Speed Hand Throttle Variable Speed Foot Pedal **Engine Mounts** • Automotive with insulators • Open power unit **Electronic Instrument Panel, Gauges** Three Way Catalyst / Muffler

Transmissions

5R55E electronic shift

Emissions Information

California Air Resources Board (CARB) Environmental Protection Agency (EPA) Emission Certified Packages Available.

Warranty

Contact Engine Distributors, Inc for warranty details.



Powertrain Assemblies & Components Provided By Ford Component Sales

Specifications

Engine Type	I-4
Bore and Stroke	3.44"x 3.7" (87mm x 94mm)
Displacement	2.3 Litre (140 CID)
Compression Ratio	9.7:1
Oil Capacity	4 qts. including filter
Net Weight	290 Lbs. with accessories (132 Kgs.)
Dimensions	L 23" x W 22.4" x H 31"
	(584 mm x 569 mm x 787 mm)

Gasoline (corrected per SAE J1995)

Fuel Specification	87 A.K.I.
Intermittent Gross Power	93 HP @ 3200 RPM (69 kW @ 3200 RPM)
Continuous Gross Power	79 HP @ 3200 RPM (59 kW @ 3200 RPM)
Intermittent Gross Torque	156 Ft. Lbs. @ 3200 RPM (208 Nm @ 3200 RPM)
Continuous Gross Torque	130 Ft. Lbs. @ 3200 RPM (174 Nm @ 3200 RPM)

Natural Gas (corrected per SAE J1995)

Fuel Specification	1050 BTU/FT3
Intermittent Gross Power	84 HP @ 3200 RPM (63 kW @ 3200 RPM)
Continuous Gross Power	72 HP @ 3200 RPM (54 kW @ 3200 RPM)
Intermittent Gross Torque	140 Ft. Lbs. @ 3200 RPM (189 Nm @ 3200 RPM)
Continuous Gross Torque	116 Ft. Lbs. @ 3200 RPM (157 Nm @ 3200 RPM)

Liquefied Petroleum Gas (corrected per SAE J1995)

Fuel Specification	HD-5
Intermittent Gross Power	91 HP @ 3200 RPM (68 kW @ 3200 RPM)
Continuous Gross Power	77 HP @ 3200 RPM (57 kW @ 3200 RPM)
	153 Ft. Lbs. @ 3200 RPM (207 Nm @ 3200 RPM)
	127 Ft. Lbs. @ 3200 RPM (172 Nm @ 3200 RPM)
!	,

Standard Features / Benefits

Set-for-life valvetrain

Deep skirted, ribbed cylinder block casting for rigidity

- Aluminum AA319 cylinder block cast with the Cosworth process, including cast-in-place iron cylinder liners.
- Chain driven dual camshafts with automatic tensioning system Structural front cover and oil pan
- Alternate fuel ready valvetrain components
- Individual coil on plug electronic ignition
- Cast aluminum camshaft cover to ensure warp-free sealing
- Sintered metal connecting rods
- Nodular iron crankshaft, featuring five main bearings, eight counterweights
- Broadband knock sensor, calibrated for individual cylinder use
- Gasoline Sequential Port Fuel Injection
- Closed loop fuel control for all fuels
- Electronic engine management system with built-in engine protection against detonation, high coolant temperature, low oil pressure, over speed shutdown and starter lockout
- Next generation governing discrete speeds, variable speeds, drive by wire using the highest quality components.